

1903030 OmniSWD Packaging Procedure WI-0114 (1)

A Service Center Work Instruction Security Level: Medium

Course-0244 (1)

April 21st, 2023

Manager, Service Center, ACP

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1. Scope

1.1 This work instruction applies to Service Center personnel packaging OmniSWD.

2. References

2.1 None.

3. Forms

3.1 None.

4. Packaging Materials Required

- 4.1 For base units use box size: 42 x 22 ½ x 27
- 4.2 Use foam pieces left, right, and bottom for the base unit. (Fig. 2 Section 7)
- 4.3 For applicator head use box size: 9 x 8 1/4 x 14
- 4.4 Use packaging tape foam for the top and bottom (Fig. 4 Section 7)
- 4.5 Tape gun with 3 inch, ACP identified packaging tape. Must be ACP branded tape.
- 4.6 Labels to be installed on exterior of box:
 - 4.6.1 Rehab Manager Label
 - 4.6.2 Fragile Medical Equipment Label
 - 4.6.3 Asset Tag
- 4.7 Material to be installed in the box:
 - 4.7.1 ACP "Important Documents" envelope
 - 4.7.2 Completed certification form
 - 4.7.3 Completed IPM form
 - 4.7.4 Equipment User Manual

5. Unit Preparation

- 5.1 Visual inspections, checks and preparations:
 - 5.1.1 Verify that the units is clean. Remove possible dust and markings.
 - 5.1.2 Verify that no internal or external hardware is loose.
 - 5.1.3 Verifyt he IPM inspection lable, 39819; is installed, initialed, and dated.
 - 5.1.4 Verifyt the "Bar Code" label is secure, and in serviceable condition.
 - 5.1.5 Remove the "Wrist Band" identifier label from the unit, and then discard it.



AGW Processes and Printing

- 6.1 Performing status change and printing processes:
 - 6.1.1 Access AGW open the drop down in the Asset group, and select "Mobile Scanner" page.
 - 6.1.2 Scan the unit Barcode, and select "Next." This step transfers the unit from Pack to FGI.
 - 6.1.3 On the left side there will be identifier numbers for printing the unit's Certificate and the Asset Identifier Label.
 - 6.1.4 Place the mouse curser over the number for the Certificate and Select it.
 - 6.1.4.1 Print the certificate from the PDF, then close the PDF.
 - 6.1.5 Place the mouse curser over the number for the label and select it.
 - 6.1.5.1 The Label Preview window will open, select "File."
 - 6.1.5.2 On the drop down select "Page Setup."
 - 6.1.5.3 Verify or select printer to the "Dymo 450."
 - 6.1.5.4 Select address to "30256 shipping."
 - 6.1.5.5 Select page to "Landscape."
 - 6.1.5.6 Select "OK."
 - 6.1.5.7 On the label preview window, select "File."
 - 6.1.5.8 Select "Print."
 - 6.1.5.9 The Print window will open, verify the "Dymo 450" is selected.
 - 6.1.5.10 Select "Pages" on the Page Range enter: "1–1"
 - 6.1.5.11 Select print close the Label window after label is printed.
 - 6.1.5.12 The label Preview window will open, select "File."
 - 6.1.6 Printing the "IPM," Access AGW Open the "Asset Tracking" window
 - 6.1.6.1 In the "Search Assets" window, enter the Barcode select "Search."
 - 6.1.6.2 A seconday window will open Verify the "Status" is "FGI."
 - 6.1.6.3 The transaction window page will open.
 - 6.1.6.4 Select "Print IPM," print and staple the sheets.
 - 6.1.7 Printed materials are to be placed in the ACP "Important Documents" envelope.

7. Documents

- 7.1 Documents to be shipped with units:
 - 7.1.1 ACP "Important Documents" envelope
 - 7.1.2 Completed certification form



- 7.1.3 Completed IPM form
- 7.1.4 Equipment User Manual No. XXXXXXX
- 7.2 Envelope filling instructions:
 - 7.2.1 Use the ACP "Important Documents" envelope Only.
 - 7.2.1.1 Place the following doucments in the envelope:
 - 7.2.1.1.1 Completed certification form
 - 7.2.1.1.2 Completed IPM
 - 7.2.1.1.3 Equipment User Manual No. XXXXXXX

8. Packaging

- 8.1 Packing the assembly in the box.
 - 8.1.1 Tape the bottom of the shipping box, extend the tape on the sides halfway down. (See Fig. 1).
 - 8.1.2 Select correct foam for the SWD. (See Fig. 2).
 - 8.1.3 Place the unit on the bottom foam base and place the top foam, left and right sides, on the top of the unit. (See Fig. 3).
 - 8.1.4 When packing foam is in place, insert the unit into the shipping box.
 - 8.1.5 Place the filled ACP "Important Documents" envelope in the box on the supper side of the unit.
 - 8.1.6 Tape the Top of the box closed. The top tape must extend to overlap the bottom tape, Make sure tall the tape is motthed down onto the box. Use a towel to wipe over the all the tape. (See Fig. 4)
- 8.2 Labels are to be installed on the top exterior of the box. (See Fig. 5)
 - 8.2.1 Rehab Manager Label, place in the lower left corner.
 - 8.2.2 Fragile Medical Equipment Label, place in the lower right corner.
 - 8.2.3 Asset Identifier Label, place in the upper left corner.

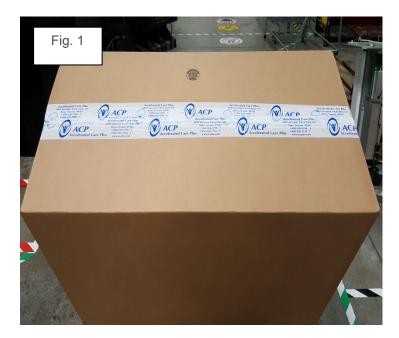
9. Palletization

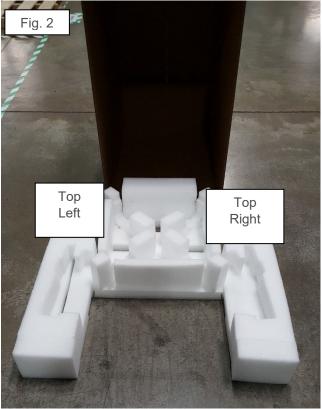
9.1 Palletize

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10. Figures







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11. Where Posted

11.1 This work instruction is posted on Master Control.

12. Revision History

12.1 The complete record of change can be found on Master Control.